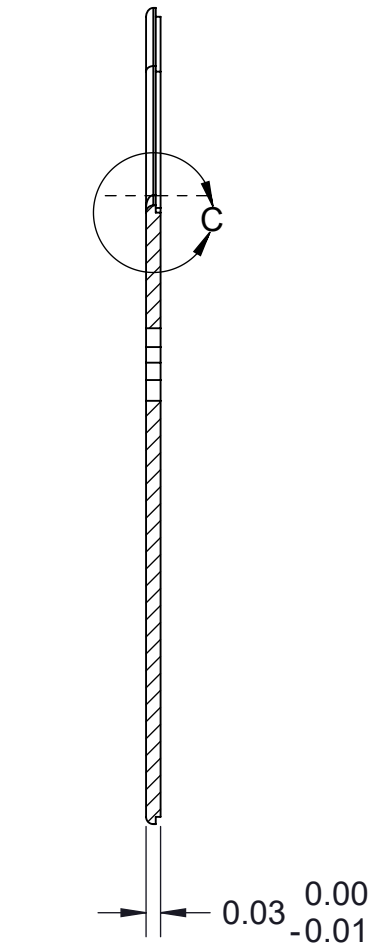
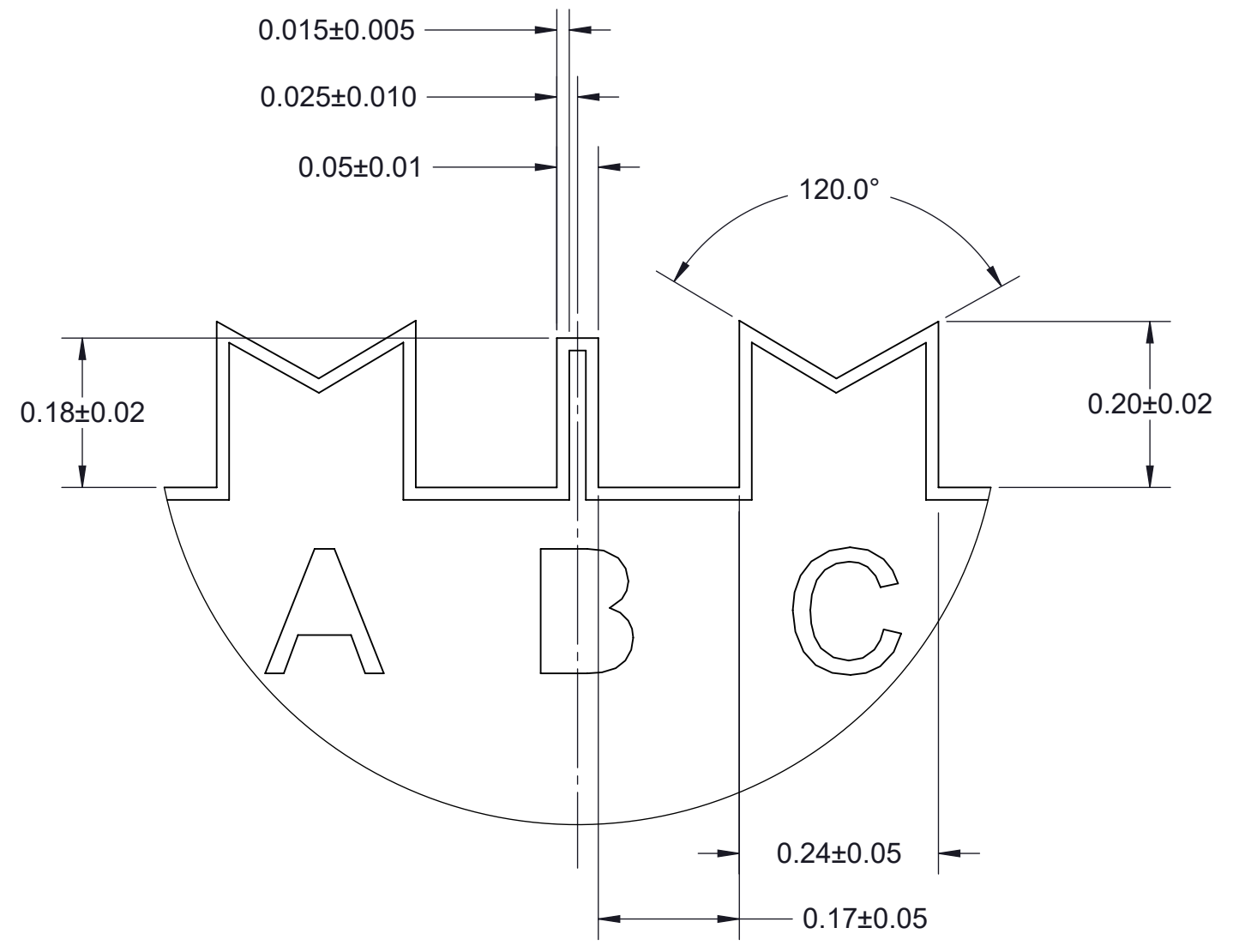
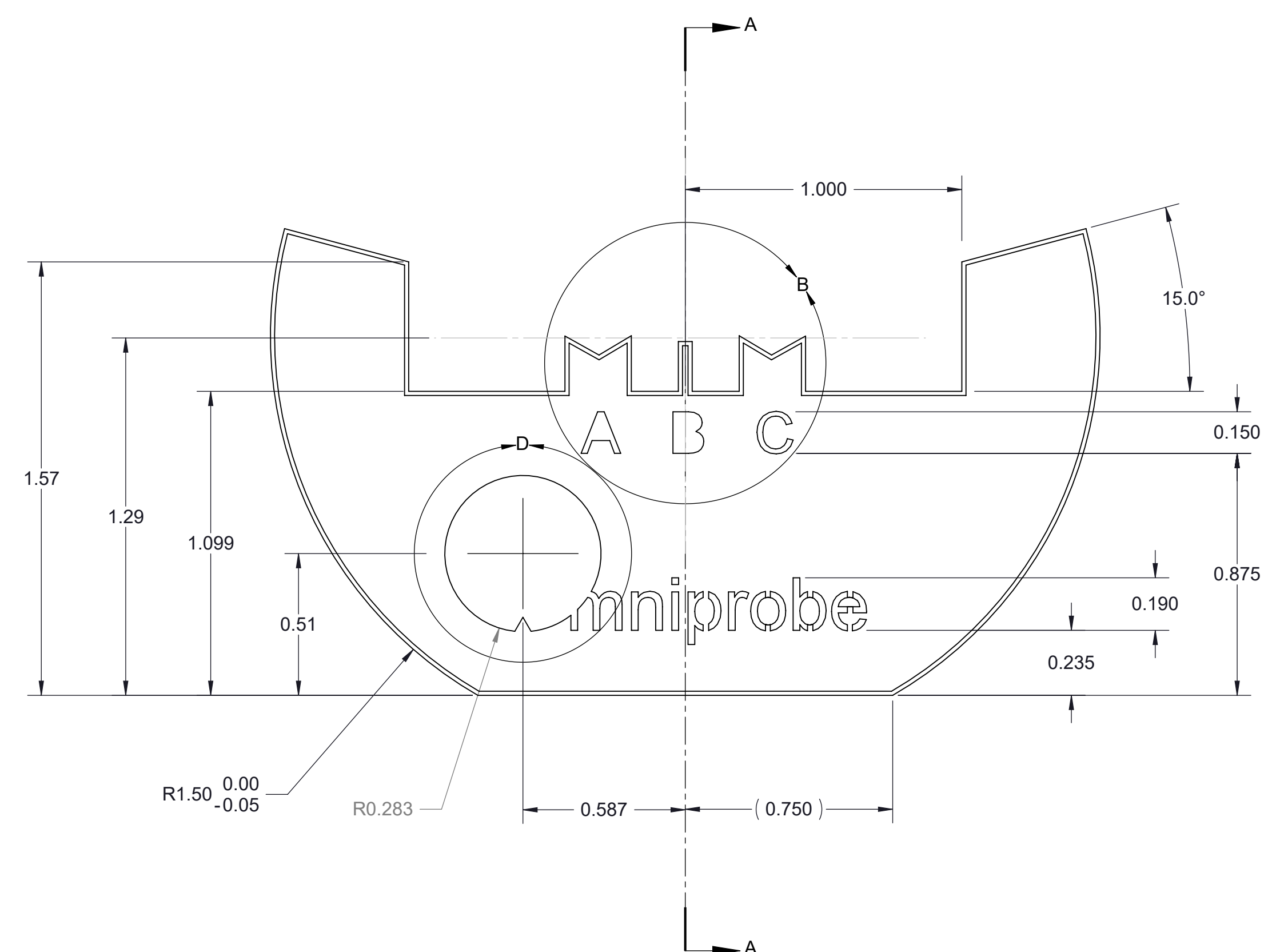


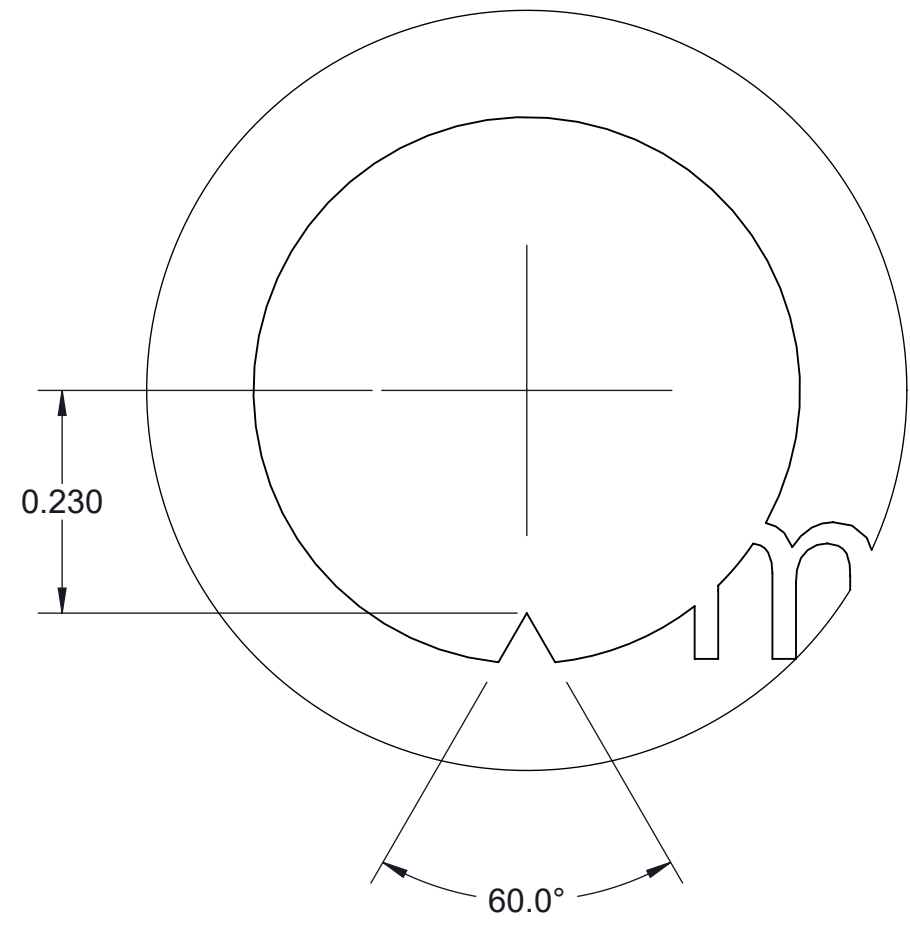
DETAIL C  
SCALE 256 : 1



SECTION A-A



DETAIL B  
SCALE 128 : 1



DETAIL D  
SCALE 128 : 1

MODEL NAME: micro-tem-grid					
MATERIAL: <b>Copper / Molybdenum</b>		PROCESSES:			
TOLERANCES EXCEPT AS NOTED (DIMENSIONS IN MILLIMETERS)			ROUGHNESS ✓		
LINEAR	HOLES	MISCELLANEOUS			
XXX±1	DIAMETER	TOLERANCE	ANGLES ± 1°		
XX ± 25	0.30 - 3.18	+102 -025	TAPPED HOLE AXIS ± 1°		
X ± 5	3.20 - 6.35	+127 -025	MACH DIA  0.004		
	6.38 - 12.70	+152 -025	REMOVE BURRS AND SHARP EDGES		
	12.73 - 19.05	+203 -025			
	19.08 - 25.40	+254 -025			
	25.43 - 50.80	+305 -025			
DRAFTSMAN: <b>A. Bava</b>	DATE				
DESIGNER:	DATE				
CHECKER: <b>24/03/2009</b>	DATE				
ENGINEER: <b>G. Amador</b>	DATE				
APPROVED:	DATE				
RELEASED:	DATE	SCALE <b>64:1</b>	SIZE <b>C</b>	TITLE <b>TEM GRID 28</b>	SHEET <b>1 OF 1</b>